

Assembly instructions

Step 1



Apply SB-CLEANER SPRAY to the inside of the surface to be joined.

Step 2



Cleanse with a dry and clean cloth.

Step 3



Apply SB-CLEANER SPRAY to the outside of the surface to be joined.

Step 4



Cleanse with a dry and clean cloth.

Step 5



Apply a line of adhesive to the inside of the surface to be joined.

Step 6



Apply a line of adhesive to the outside of the surface to be joined.

Step 7



Affix the part to be joined with a circular motion to spread the adhesive evenly.

Step 8



Remove excess adhesive with a clean and dry cloth. Provide a temporary fixation. It takes at least 72 hours for the adhesive to cure fully.